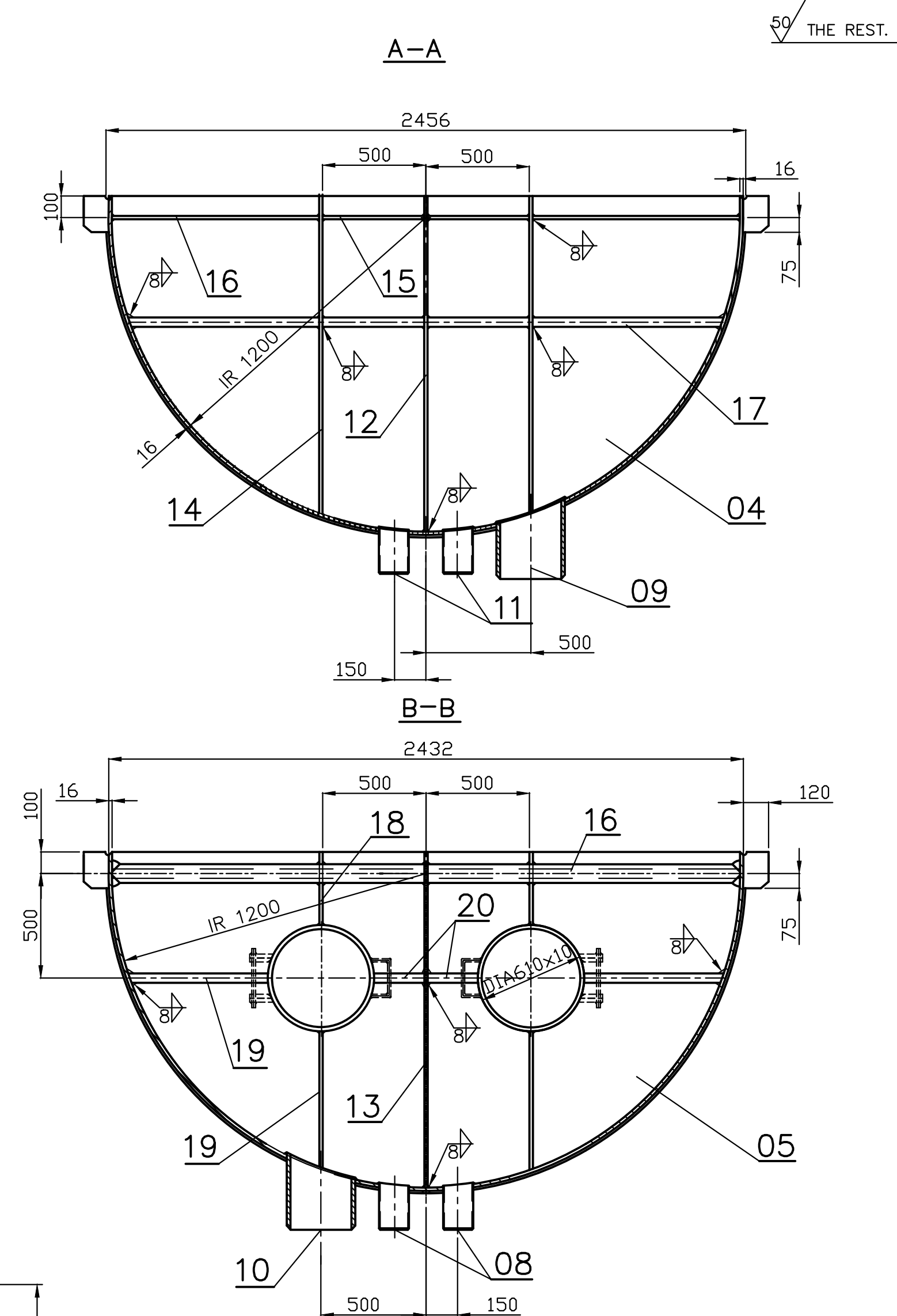



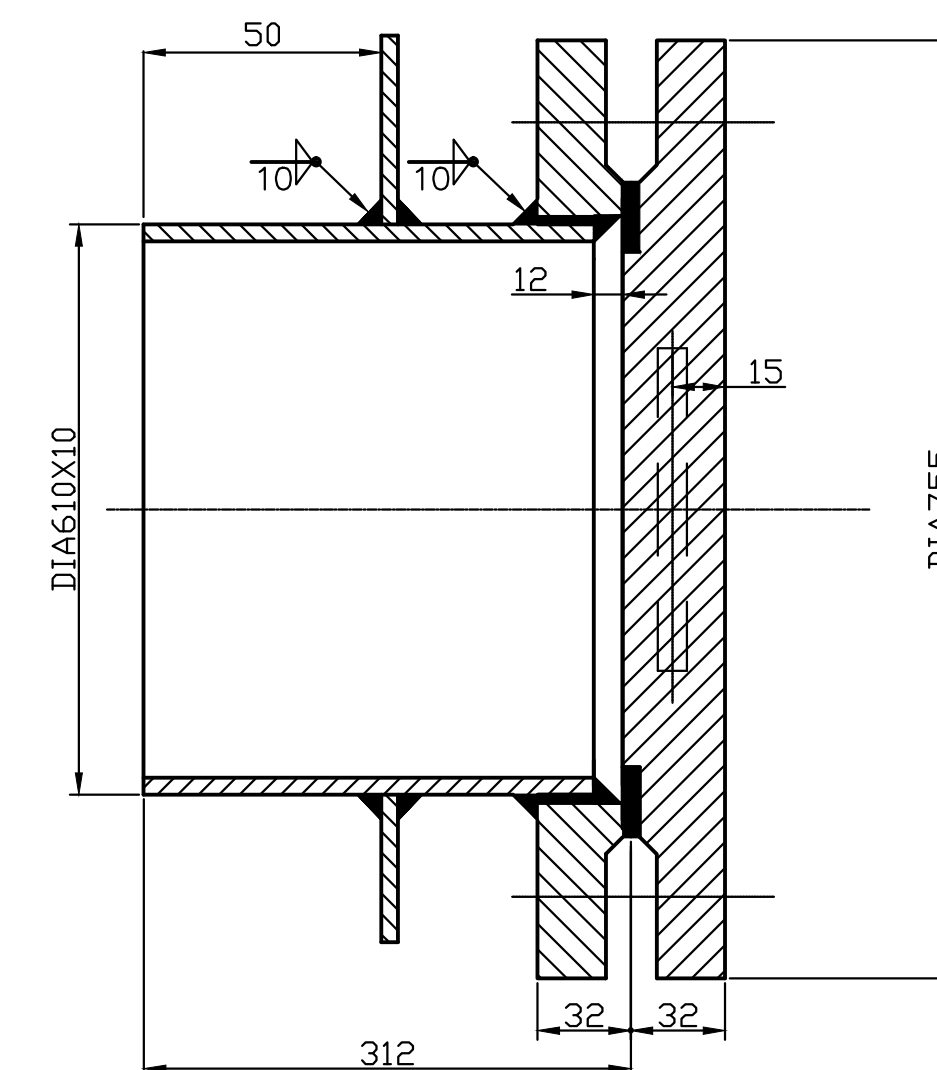
| | | |
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| गुणार्थ मन्त्री मंत्रालय / INVENTORY NO. | समाचार और प्रतिकर / SIGN & DATE | मंडलिता अभिकरण मंत्रालय / REFERENCE DRG.NO. |
|--|---------------------------------|---|



SECTION F-F

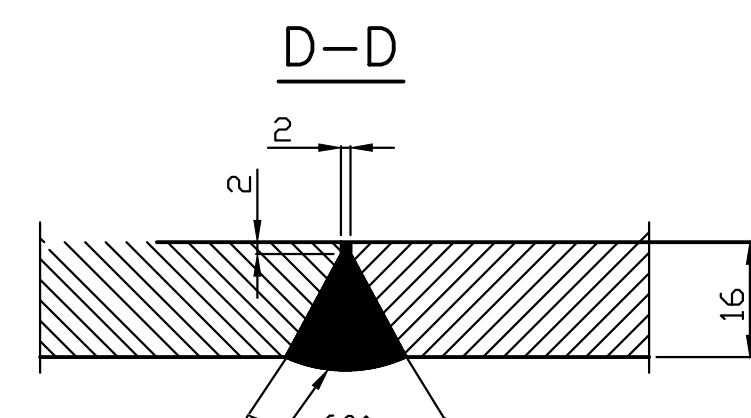
TECHNICAL REQUIREMENTS: –


1. THE EDGE OF THE STIFFENERS TO BE WELDED WITH THE CURVED PORTION OF HOTWELL/MANHOLE NOZZLE SHOULD BE GROUND SMOOTH, IF REQUIRED, FOR PROPER MATCHING.
2. QUALITY NOTE:—
 - (i) VISUAL INSPECTION OF WELD SEAM AS PER PS HW 0620099, CLASSIFICATION GROUP CS/BK FOR ITEM NO. 01 TO 05.
CS/CK FOR THE REST.
 - (ii) NON DESTRUCTIVE EXAMINATION OF WELD SEAM AS PER HW 0850199 (PART 10).
3. PAINING:— PAINTING IS TO BE DONE AS PER HXE PRODUCT STD. NO HE 77001.
4. GENERAL TOLERANCES ON STRAIGHTNESS, FLATNESS AND PARALLELISM SHALL BE MAINTAINED AS PER AA0621105 GRADE – F.
5. HOLE DIA 30 MAY BE MADE ON ITEM NO. 7 FOR LIFTING/HANDLING OF HOTWELL.
6. LIFTING TO BE DONE USING ITEM NO. 7 AT FOUR LOCATIONS SIMULTANEOUSLY.
7.  THIS INDICATES CRITICAL TO QUALITY (CTQ).
8. EXCESS PROJECTION OF NOZZLES (ITEM NO 09 TO 11) SHOULD BE CUT AS SHOWN IN DETAIL OF NOZZLE WELD.
9. ONE PIECE OF ITEM NO. 28 TO BE CUT TO SUITABLE FOR MAKING CROSS STIFFENING.



VIEW-X

REFER TR-9



| उत्पाद का प्रकार या ग्राहक/परियोजना का नाम TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT | | 660 MW MAITRAE | | | | | | | | | | | | | | | | | |
|---|---|---|-----------------|-----------|----------------|-------------|---|------|------|----------|---|--------|------|----------|---|----------|------|----------|-----------------------------------|
|  | भारत हेवी इलेक्ट्रिकल लिमिटेड, रानीपुर, हरिद्वार BHARAT HEAVY ELECTRICALS LIMITED, RANIPUR, HARDWAR | <table><thead><tr><th>क्र.सं./Sl. No.</th><th>व्य./NAME</th><th>हस्ताक्षर/SIGN</th><th>दिनांक/DATE</th></tr></thead><tbody><tr><td>1</td><td>ANIL</td><td>sd/-</td><td>23.11.17</td></tr><tr><td>2</td><td>MUKESH</td><td>sd/-</td><td>23.11.17</td></tr><tr><td>3</td><td>R RANSAI</td><td>sd/-</td><td>23.11.17</td></tr></tbody></table> | क्र.सं./Sl. No. | व्य./NAME | हस्ताक्षर/SIGN | दिनांक/DATE | 1 | ANIL | sd/- | 23.11.17 | 2 | MUKESH | sd/- | 23.11.17 | 3 | R RANSAI | sd/- | 23.11.17 | सीलिंग संख्या No. of Vars — |
| क्र.सं./Sl. No. | व्य./NAME | हस्ताक्षर/SIGN | दिनांक/DATE | | | | | | | | | | | | | | | | |
| 1 | ANIL | sd/- | 23.11.17 | | | | | | | | | | | | | | | | |
| 2 | MUKESH | sd/- | 23.11.17 | | | | | | | | | | | | | | | | |
| 3 | R RANSAI | sd/- | 23.11.17 | | | | | | | | | | | | | | | | |

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| भार कि.ग्रा. WEIGHT (KG) 7952.0 | असेम्बली अभिकल्प का संदर्भ REFER TO ASSLY. DRG. — | नग क्रमांक ITEM NO. — | नगों की संख्या NO. OF ITEMS — |
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| काई कोड CARD CODE | अधिकृत संख्या/DRAWING NO. 11604570023 | 00 |
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